



ALSCO® TRIM COIL

ALUMINUM TRIM COIL SPECIFICATIONS



COIL TO PROTECT THE HOME EXTERIOR

EXCLUSIVELY FORMULATED TO MEET THE DEMANDS
OF FIELD FORMING

SPECIALLY MADE TO TRIM AREAS THAT ARE NOT
COVERED BY WINDOWS, DOORS, SIDING AND SOFFIT

INSTALLS FLAT AND CRISP

LOWER MAINTENANCE FOR THE HOMEOWNER

EASIER FOR CONTRACTORS TO USE

We combine 3105 aluminum alloy with two exclusive finishes, Dymalar® 2000 and PVC, to create easy-to-form, mark and abrasion-resistant trim coil.

ALSCO® Dymalar 2000 trim coil has a rugged, flexible, smooth finish that protects against cracking, chipping and flaking. It's engineered to withstand the harshest elements for a lifetime of virtually maintenance free beauty.

ALSCO PVC is a thick, protective coating specially formulated to create a rich, textured look. It gives the coil exceptional scratch resistance, exterior durability and the flexibility to be the perfect accent on every job.

ALSCO® Aluminum Trim Coil Specifications

Material

- A. All ALSCO® trim coil shall be made of an ALSCO 3105-type aluminum sheet with a minimum tensile strength of 29,000 psi, or equivalent, as referenced in Architectural Aluminum Manufacturers Association specification AAMA 1482-86 (*paragraph 3.2.3*). The metal shall be treated on both sides with a non-chromate chemical conversion coating to ensure excellent paint adhesion and resistance to corrosion. C14 and C24 trim coil products shall be coated on both sides with ALSCO's baked on, high performance, Dymalar® 2000 paint system that is specifically formulated for residential exterior applications. The backside of all Dymalar® 2000 trim coil shall be coated with a full coat of Dymalar 2000 paint. The film thickness of Dymalar 2000 coatings shall be a nominal 0.7 mils. C24PVC trim coil shall be coated with a specially formulated PVC striated finish on one side. The PVC coating is applied in a two coat operation with an adhesion enhancing primer and a high performance, roll-applied, plasticized polyvinyl chloride (plastisol) topcoat. The PVC film thickness shall be a nominal 3.5 mils. All coatings conform to the standard commercial coatings specifications, as referenced in American Architectural Manufacturers Association specification AAMA 1482-86 (*paragraph 3.2.4*).
- B. ALSCO trim coil products are all packaged with one roll per carton. All 24" coils shall be packaged with 32 rolls/skid. Coil shall be of the following widths, lengths and thicknesses:
- | Product | Width | Length/Roll | Nominal Thickness |
|---------|-------|-------------|-------------------|
| C14 | 14" | 50 feet | 0.019" |
| C24 | 24" | 50 feet | 0.019" |
| C24PVC | 24" | 50 feet | 0.019" |
- C. ALSCO aluminum trim coil is available in a wide array of colors to match all ALSCO fabricated products. Please refer to product literature for color availability. The standard thickness tolerance for products made from aluminum sheet material shall be +0.000", -0.003".

Applications

ALSCO aluminum trim coil is designed for residential and light commercial applications. Trim coil can be field formed to provide low-maintenance coverings for exterior trim surfaces such as window and door casings, window sills, drip caps, fascias, porch posts, louvers, flashings, etc. Trim sheet shall be attached with color-matched screws, stainless steel or aluminum trim nails.

Application Considerations

Direct contact of aluminum products with certain dissimilar materials or contact with the water run-off from such materials is likely to result in corrosion, which is not covered by the Warranty. Therefore, care should be exercised to avoid contact of aluminum with any corrosive materials during installation, including, but not limited to: pretreated lumber, concrete, masonry cement, stucco, fiber cement products, salt, corrosive chemicals, dissimilar metals (copper, zinc, steel, etc.), and roofing systems made with metallic granules of such dissimilar metals.

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